

PCU-300

Solvent Borne Aliphatic Polyurethane Sealer

Paramount Coatings – PCU-300 Solvent Borne Aliphatic Polyester Polyurethane Sealer is a chemical resistant, stain and UV resistant, two-component, clear or pigmented polyurethane sealer is used as a finish coat. It is available in Clear Gloss, Clear Satin or Pigmented Finishes. It requires PCU-325 as a primer when placed directly to concrete or a cementitious overlayment. It meets FED VOC regulations.

COLOR

Clear Gloss Clear Satin Solvent Borne Pigment Packs can be used

FEATURES

- Complies with USDA, FDA, Food Safety Modernization Act.
- With the Correct Aggregate it Meets Slip Resistance (ADA) for flat and incline surfaces.
- LEED® and Green Seal® requirements.
- FED VOC and EPA Compliant.
- Cures to an inert finish.
- Strong and Tough Sealer.
- Designed for new floors and for resurfacing old floors.

LIMITATIONS

- Requires PCU-325 as a primer when placed directly to concrete or cementitious overlayments.
- This product is best suited for applications in temperatures between 60°F to 90°F (16°C to 32°C) and when the humidity is below 85%.
- Higher temperatures will result in shortened working time and faster drying time.
- Color may vary due to batch to batch variation, always "box" different batches to avoid color differences.
- Do not use as a primer when concrete slab exceeds ASTM F1869 3 lbs. or ASTM F2179 80% RH.

USES

Finish Coat

- Automotive Show Room and Repair Floors
- Commercial Bakeries and Kitchens Floors
- Hospital and Health Care Facility Floors
- Laboratories and Research Floors
- Manufacturing and Warehouse Floors
- Pharmaceutical Floors
- Residential Interiors and Garage Floors

COVERAGE RATE PER GALLON

- Clear Gloss: 300 to 400 sq. ft. (27.9 to 37.2 sq. m) WFT 4 to 5.3 mils (0.10 to 0.14 mm)
- Clear Satin must be placed over Clear Gloss at 350 to 450 sq. ft. (32.5 to 41.8 sq. m) WFT 3.6 to 4.6 mils (0.9 to 0.12 mm)
- Pigmented (Pigment Packs) must be placed over Clear Gloss or a Paramount Coatings epoxy product 300 sq. ft. (27.9 sq. m.), WFT 5.3 mils (0.10 mm)

CHECK CONCRETE MOISTURE

Concrete must be dry before application of this floor coating material. Concrete moisture tests are required, either ASTM F1869 (calcium chloride) or ASTM F2170 (in situ RH probe).

TEMPERATURE and HUMIDITY

Floor and material temperature must be at or above the published Technical Data Sheet requirements. Relative Humidity must be 5°F (3°F) below the dew point. Do not apply if humidity is at or above 85%.

SURFACE PREPARATION

Surface preparation in accordance with: ICRI Guideline No. 310.2R Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair. The pH of the concrete substrate should be at 9 or above. All bond-breaking material must be removed.

APPLICATION EQUIPMENT

Depending on system applied: Disposable 3" brush for cutting in, variable low speed drill (450 rpm) with Jiffy® type impeller mixing paddle, 3/8 inch nap non-shedding phenolic core roller and V-notched rubber squeegee for spreading neat polyurethane.



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MIXING

Mix Ratio 2:1. For ease of mixing and placement, the temperature of the "A" and "B" components should be between 70°F to 80°F (20°C to 26°C). Pre-mix the "A" and "B" components to ensure all raw material and pigments are dispersed uniformly.

APPLICATION

After mixing all contents as instructed, immediately pour all liquid material onto the properly prepared concrete substrate or next epoxy lift in ribbons and squeegee the material out evenly. Check for desired wet film thickness with a WFT Gauge. Back-roll and cross rolling of material is critical.

SKID-RESISTANCE

Skid-Resistance – Field (in situ) Wet Dynamic Coefficient of Friction (DCOF), ANSI A326.3.

CLEAN-UP

Clean-up mixing station, tools and equipment as required. Use acetone, a VOC exempt solvent, for cleaning up. Observe all legal, and health and safety precautions when handling or storing solvents and materials, particularly in confined spaces. Make sure the working areas are well ventilated at all times during placement and curing time.

PHYSICAL PROPERTIES 77°F (25°C)

VOC (Volatile Organic	420 gr./lt.
Compounds), (VOC Calculated Per	
ASTM D3960)	
Viscosity, Mixed	400 cps
Solids Content, by Volume (Clear	54.0%
Gloss and Clear Satin)	
Solids Content, by Volume	64.0%
(Pigmented)	
Mix Density, Mixed	9.2 lb./gal
Pot Life,1 gallon (3.79 liters) Mass,	45
Pot Life is Reduced by Increases in	Minutes
Mass & Temperature	
Mix Ratio, by Volume	2:1
Minimum Application Surface	50°F
Temperature	
Dry to Touch 50°F to 90°F (10°C to	5 to 10
32^{0} F)	Hours
Recoat Time 50°F to 90°F (10°C to	10 to 16
32^{0} F)	Hours

Light Traffic 50°F to 90°F (10°C to 32°F)	24 Hour Minimum
Full Cure 50°F to 90°F (10°C to 32°F)	7 to 14 Days
Shelf Life (shipped and stored) at	1 Year
40^{0} F to 100^{0} F (4.4°C to 38^{0} C)	
Packaging 1.5 gal, 3 gal, 15 gal. (5.7 lt. 11.4 lt., 56.8 lt.)	

MECHANICAL PROPERTIES 77°F (25°C)

Surface Preparation ICRI Guideline No. 310.2R –		
Concrete Surface Profile (CSP 2 and above) Depending on		
System to be Installed and Condition of Con	crete.	
Gloss Index, 60 Degrees Clear Gloss,	90 - 95	
ASTM D523		
Gloss Index, 60 Degrees Clear Stain,	40 - 70	
ASTM D523		
Gloss Index, 60 Degrees Pigmented,	80-90	
ASTN D523		
Adhesion, ASTM D7234, Concrete	>400 psi	
Failure		
Tensile Strength, ASTM D882	7,500 psi	
Tensile Elongation, ASTM D882	10%	
Pencil Hardness, ASTM D3363	2H	
Abrasion Resistance, ASTM D4060	0.03 gr.	
1,000 cycles, Wheel No. CS17, 1000 gr.		
Load		
Flexibility, Bend Mandrel Coating Test,	Pass 1/8 Inch	
ASTM D522		
Flame Test, ASTM E648, Bonded to	Class 1	
Concrete		
Flammability, ASTM D635, Bonded to	Self-	
Concrete	Extinguishing	
Microbial (fungi) Resistance, ASTM	Pass #1	
G21 (Without the Anti-Microbial Agent)		
Wet Dynamic Coefficient of Friction,	>0.45	
ASNI 326.3	(inclines)	
Depends on texture of system selected,	>0.42 (level)	
ranging from smooth or aggressive.		
Measured with BOT 3000E equipment.		
Moisture Vapor Emission Rate, ASTM	3 lbs.	
F1869*		
Moisture Relative Humidity, ASTM	80% RH	
F2170*		
*If moisture or relative humidity exceeds the limits consult		
the Paramount Coatings representative		

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Note: Although testing is critical, it is not a guarantee against future problems. This is especially true if there is no vapor barrier or it is not functioning properly and/or concrete



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is contaminated from oils, chemical spills, densifiers, excessive salts or other bond breakers.

DISCLAIMER:

Please read all information in the Safety Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. Paramount Coatings Products are for "Professional Use Only" and preferably applied by professionals who have prior experience with the Paramount Coatings Products or have undergone training in application of Paramount Coatings Products. Published technical data and instructions are subject to change without notice. Contact your local Paramount Coatings representative or visit our website for current technical data, instructions, and project specific recommendations.

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LIMITED WARRANTY

There is NO WARRANTY exists if the buyer has not met the Paramount Coatings Terms and Conditions of Sales. Paramount Coating warrants its products to be free of manufacturing defects and that they will meet Paramount Coating current published physical and chemical properties. Seller's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by Paramount Coating of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product Paramount Coating shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Paramount Coating shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Paramount Coating reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

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